

# IEEE 1149.1-2013 puts an end to IC counterfeiting

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Chairman, IEEE 1149.1-2013



# IEEE 1149.1-2013 Executive Summary

- Standardizes a plug-n-play test interface to on-chip IP

## Mission IP

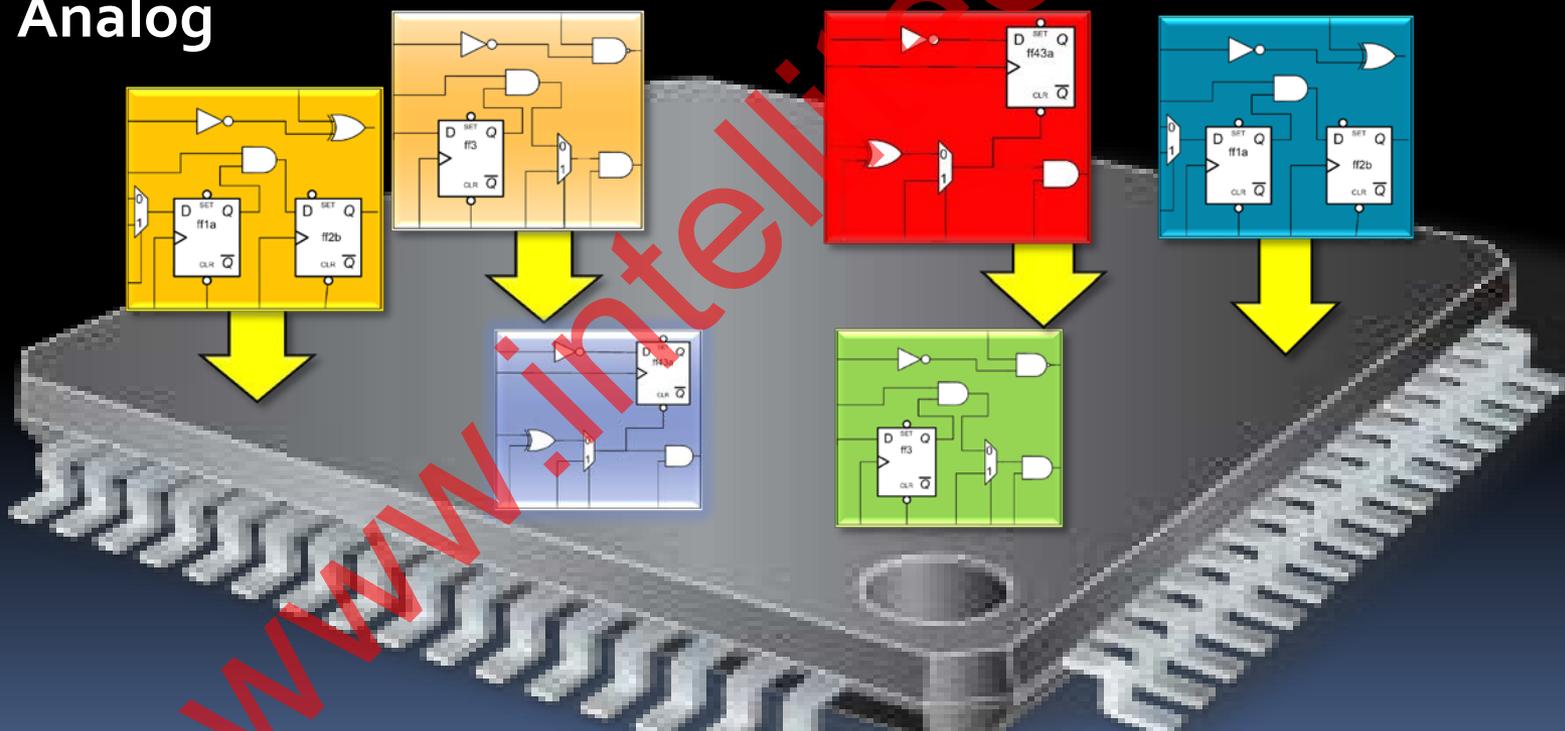
CPU  
DSP  
Memory  
Analog

Graphics  
Connectivity  
Etc.

## Infrastructure IP

Embedded Test  
Memory BISR  
SerDes BIST

Voltage/Temp  
Security  
Process monitors



See Yervant Zorian: "Infrastructure IP for SoCs" and "What is Infrastructure IP?"  
BIST = Built In Self-Test    BISR = Built-in Self-Repair

# 1149.1-2013 adds depth to the other half of the standard

## - Standard Test Access Port and Boundary Scan architecture

"Boundary Scan" has always been a misnomer, it's only a part of the standard.

Standardization now available for all internal JTAG registers via the Test Access Port

Hierarchical descriptions of on-chip IP

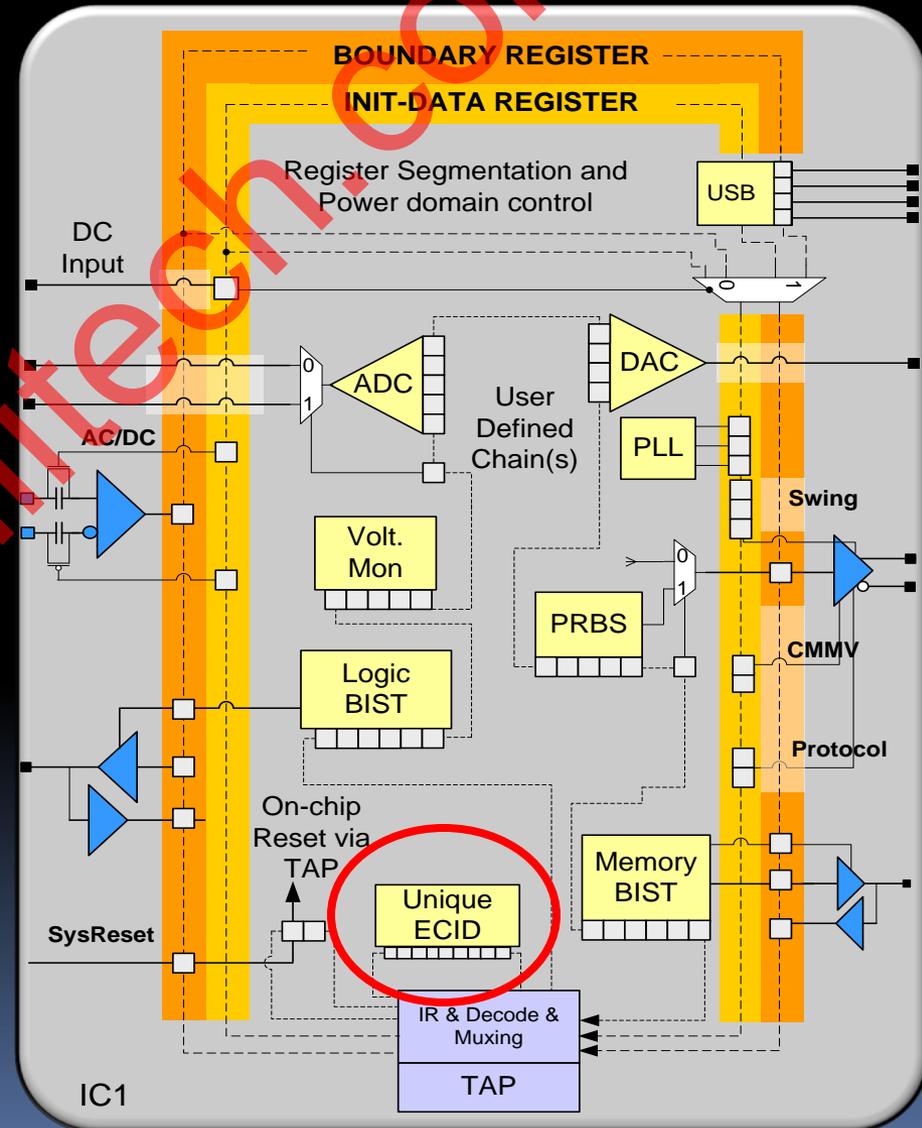
Hierarchical operational language for On-chip IP

Synergy with IEEE 1500 and IEEE 1801

- re-use popular IEEE 1500 structures
- TDRs can cross power domains

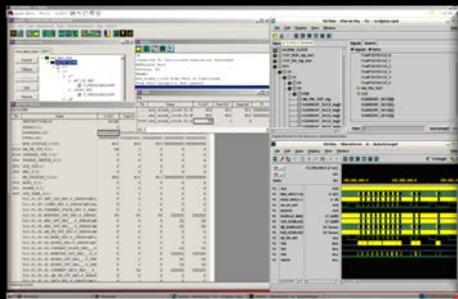
444 Pgs vs. 208 pgs in 1149.1-2001

**Intellitech**



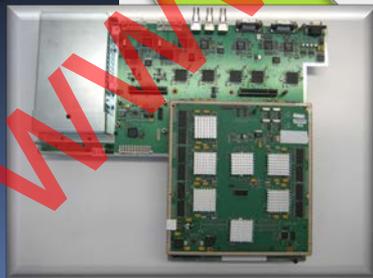
# IEEE Std. 1149.1-2013 lowers industry costs by enabling test re-use through all phases of the IC life-cycle

- Specifies best practices for Infrastructure IP test interfaces
- Specifies rules for describing IP operation
- Enables one description to be used in all test stages
- Enables defect correlation between system failures and IC ATE
  - **ECID used to track IC from wafer to grave**



IP Validation

Field Test



**TEST, DEBUG  
CONFIGURATION  
Through IEEE Std.  
1149.1-2013**



IC Test

Board Test



# 1149.1-2013 enables knowledge transfer

Through the standard hierarchical **PDL/Tcl** languages of 1149.1-2013, IP and IC designers can transfer critical expertise to customers through pre-written routines



IP Domain  
Expertise

Closest  
to source

Furthest

Total Industry  
Cost Savings

\$

# IEEE 1149.1-2013 ECID - Electronic Chip ID

## New Instruction Optional ECIDCODE

- Targets a test data register known as "ECID"

Unique per die value to be either programmed at Wafer/Package Test or possibly from PUF (Physically Unclonable Function)

Requires TAP pins, Compliance Enable pins and optionally specified System Clocks to retrieve data from ECID register.

There is no specified length. ECID TDR can be of any desired length

New **Attributes** enable the description of the mnemonics and fields associated with each bit of the TDR

1149.1 Standard provides for new PDL ( Procedural Description Language ) procedure called "ecid"

- tools can automatically execute described procedure for any IC

1149.1 Standard enables but does not define how to program efuse/NVM values

## ECID to prevent Counterfeiting by re-marking

Problem: Supply chain re-marking of parts to alter speed grade or Temp (C/I)  
- 3<sup>rd</sup> parties have little resources to test/validate

Solution: IEEE 1149.1-2013 ECID programmed with rated temp/speed in OTP efuse/NVM



Tracking/Correlation ECID can be defined or made private

- shown for convenience
- Can also be encrypted/scrambled

Grading information should be made public

Values programmed during test/binning/burn-in by trusted OSAT (Out Sourced Assembly and Test) house

# 1149.1-2013 ECID Package definitions

**attribute REGISTER\_MNEMONICS of ECID : entity is**

```
"Temp (Comm (0B00) < Commercial >, "&
"      Ind  (0B10) < Industrial >, " &
"      AEC  (0B01) < AEC-Q100 >), "&
"Speed (S1   (1), " &
"      S2   (0) ), " &
"Stat  ( Ready      (1), " &
"      Not_Ready (0) ) ";
```

**attribute REGISTER\_FIELDS of ECID : package is**

```
"ECID [35]( "&
"( Status [1] IS (34) CAPTURES(Stat (Not_Ready)) ), "&
"( Temp [2] IS (33 DOWNT0 32) CAPTURES(Temp (-)) ), "&
"( Speed[1] IS (31) CAPTURES(Speed (-)) ), "&
"( Die [9] IS (30 DOWNT0 22) ), "&
"( Wafer[20] IS (21 DOWNT0 2) ), "&
"( Fab [2] IS (1 DOWNT0 0) ) ";
```

# 1149.1-2013 ECID Procedural Definition Language

## PDL Description of how to read ECID temp/speed

```
# ECID.pdl
iPDLLevel 1 -version STD_1149_1_2013
iProcGroup ECID
iProc ecid {} {

iRunLoop 10000 -sck Sysclock_200MHz
iLoop
iRead Status Ready
iApply -nofail
iUntil -match -maxloop 10 "ECID timed out"

Set t [iGet -so -mnm Temp]
Set s [iGet -so -mnm Speed]
puts "This IC grading is Temp:$t and Speed:$s\n"
}
```

# 1149.1-2013 ECID Procedural Definition Language

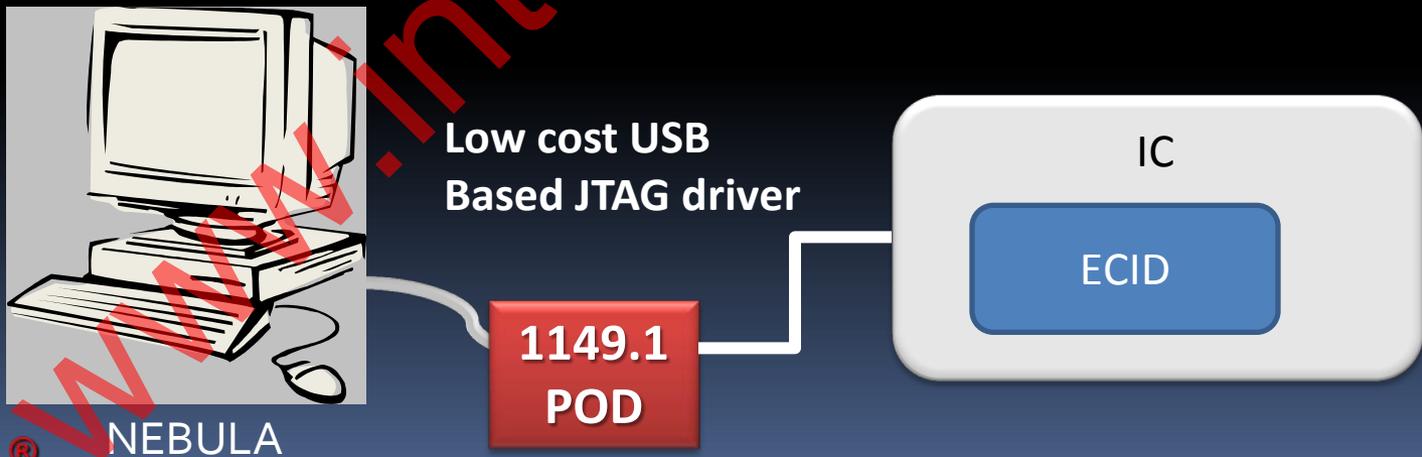
Setup that public/3<sup>rd</sup> parties can use to validate IC grades match the package markings.

- Key is making source PDL publicly available for use with free 1149.1-2013 compliant software
- use low cost ~US\$250.00 Xilinx pod

Output:

This IC grading is Temp:AEC and Speed:S2

Free 1149.1-2013 compliant software



## ECID to prevent Counterfeiting by Cloning

Problem: It's possible with well funded counterfeiter to clone by imaging IC layer by layer.

We'll accept that as fact and not discuss difficulties in cloning 14nm FinFet designs, anti-fuses, various oxide based NVM storage that is difficult to clone or slowed by SEM microscope via by via inspection.

**Solution: IEEE 1149.1-2013 ECID captures PUF value  
At production SHA256 Hashed PUF Pair value programmed in OTP**



# 1149.1-2013 Additional ECID Package definitions

**attribute REGISTER\_MNEMONICS of ECID : entity is**

```
"Temp (Comm (0B00) < Commercial >, "&
"      Ind  (0B10) < Industrial >, " &
"      AEC  (0B01) < AEC-Q100 >), "&
"Speed (S1   (1), " &
"      S2   (0) ), " &
"Stat  ( Ready      (1), " &
"      Not_Ready (0) ) ";
```

**attribute REGISTER\_FIELDS of ECID : package is**

```
"ECID [547]( "&
"( PUF [256] IS (546 DOWNT0 291) ), "&
"( PUFHASH [256] IS (290 DOWNT0 35) ), " &
"( Status [1] IS (34) CAPTURES(Stat (Not_Ready)) ), "&
"( Temp [2] IS (33 DOWNT0 32) CAPTURES(Temp (-)) ), "&
"( Speed[1] IS (31) CAPTURES(Speed (-)) ), "&
"( Die [9] IS (30 DOWNT0 22) ), "&
"( Wafer[20] IS (21 DOWNT0 2) ), "&
"( Fab [2] IS (1 DOWNT0 0) ) ";
```

# 1149.1-2013 ECID with PUF and HASH

With a uniform language, IC vendor or ECID IP provider can  
Supply software routines (encrypted/remote) to authenticate on-chip PUF and  
HASH values returned by ECID call

```
# ECID.pdl
iPDLLevel 1 -version STD_1149_1_2013
iProcGroup ECID
iProc ecid {} {

iRunLoop 10000 -sck Sysclock_200MHz
iLoop
iRead Status Ready
iApply -nofail
iUntil -match -maxloop 10 "ECID timed out"

Set PUF [iGet -so PUF]
Set PUFHash [iGet -so PUFHASH]
Puts "PUF and HASH:\n$PUF\n$PUFHash\n" ;# 256 bit hex values
iCall CheckValues $PUF $HASH ;# call vendors external program
}

iProc CheckValues {puf hash} {

#Extern call SecretSauce $puf $hash
```

## 1149.1-2013 ECID with PUF and HASH

**IC can be validated as authentic over its lifetime without direct support/communication to IC vendor**

**Public can validate using 1149.1-2013 compliant software**

**Severe obstacle for cloner to duplicate just one pair. Hard coded pairs to mimic cloned device would show up to the public in simple sampling as having the same values.**

# ECID Security already in use!

## Intellitech SystemBIST IC - a PCB anti-cloning root of trust

IC Fab  
Wafer +  
Package Test



Parts Shipped

**Intellitech**

Package Serial# Laser Mark  
Program Serial#, Cust, CM Code,  
Unique 128bit, SHA256  
Re-test packaged part



Parts Shipped



Optional: PCB data history by serial no#  
On [www.intellitech.com](http://www.intellitech.com)

Each IC data logged  
On [www.intellitech.com](http://www.intellitech.com)  
-Enter serial number to retrieve

**For Fifteen or more years IEEE 1149.1 compliance has been  
a requirement for many ASIC and SoC contracts**

**Purchase Orders from Silicon  
vendors for on-chip  
infrastructure IP will also  
include requirements for IEEE  
1149.1-2013 compliance**

**OEM Purchase Orders will include  
requirements for 1149.1-2013  
compliance and IP with compliant  
documentation. OEM's will  
require the 1149.1- 2013 ECID  
based security for outsourced  
ASIC designs**



**The 1149.1 brand continues  
To give assurances to  
Customers that IP and ICs  
Meet an acceptable  
Level of simplicity for IC  
Test operations**

IEEE 1149.1-2013 - "It's in there"